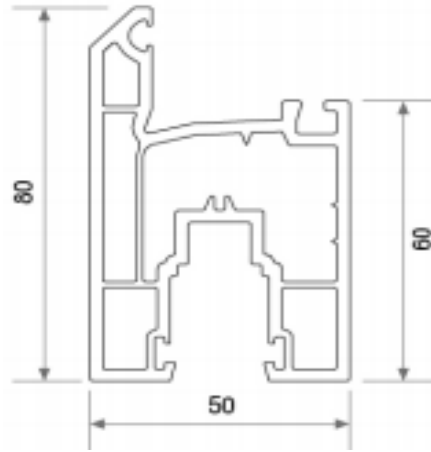


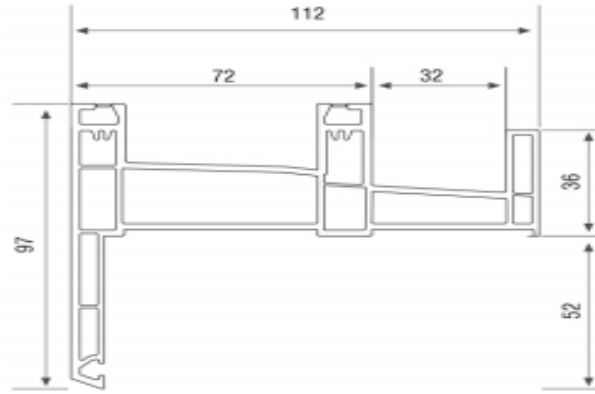
TECHNICAL DATA SHEET

Reference / Name	: U-PVC Polymer - NASA DOBLE RAIL (with casing) SLIDING FRAME	
Construction	: 3 chamber hollow profile	
Composition	: 85% PVC, 15% Additives + Filling	
Sizes	: 72 x 45 x 94 mm	
Wall thickness	: 2,5 mm (+-0,2)	
Length	: 6000 mm	
Weight	: 1,350 kg/m	
Classification	: EN 1026 Air Permeability EN 1027 Water Tightness EN 12211 Resistance to Wind Load EN 12046-1 Operating Forces EN 14351-1 Load bearing Capacity of Safety Devices EN 10077-1 Thermal Transmittance Uw	EN 12207 Class 3 EN12208 Class 3A EN 12210 Class C5/B5 EN 13115 Class 2 EN 14351-1 Complied EN 10077-1 2,7W/(m2K)
Vicat Temperature	: <u>≥150</u> °C (Standard EN 306)	
The Streight of Welded Corner and T-Connections (bar)	: 23 bar(4600N/m2) (TS EN 514 - ≥17bar)	
Determination of heat reversion	: %1 (TS EN 479 - ≤%1)	
Impact resistance-Mass Drop Determination	: %80 Resistant (TS EN 477)	
Quantity per pack	: 4 Piece	



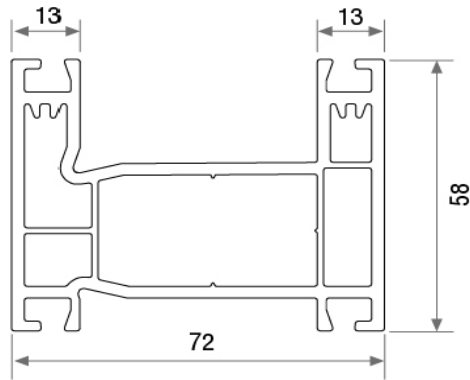
TECHNICAL DATA SHEET

Reference / Name	: U-PVC Polymer - NASA SLIDING SASH PROFILE	
Construction	: 2 chamber hollow profile	
Composition	: 85% PVC, 15% Additives + Filling	
Sizes	: 50 x 80 x 60 mm	
Wall thickness	: 2,5 mm (+0,2)	
Length	: 6000 mm	
Weight	: 1,380 kg/m	
Classification	: EN 1026 Air Permeability : EN 1027 Water Tightness : EN 12211 Resistance to Wind Load : EN 12046-1 Operating Forces : EN 14351-1 Load bearing Capacity of Safety Devices : EN 10077-1 Thermal Transmittance Uw	EN 12207 Class 3 EN12208 Class 3A EN 12210 Class C5/B5 EN 13115 Class 2 EN 14351-1 Complied EN 10077-1 2,7W/(m2K)
Vicat Temperature	: ≥ 150 °C (Standard EN 306)	
The Strenght of Welded Corner and T-Connections (bar)	: 23,5 bar(4700N/m2)	(TS EN 514 - ≥ 17 bar)
Determination of heat reversion	: %1	(TS EN 479 - ≤ 1)
Impact resistance-Mass Drop Determination	: %80 Resistant	(TS EN 477)
Quantity per pack	: 6 Piece	



TECHNICAL DATA SHEET

Reference / Name	: U-PVC Polymer - NASA THREE RAIL (with casing) SLIDING FRAME	
Construction	: 5 chamber hollow profile	
Composition	: 85% PVC, 15% Additives + Filling	
Sizes	: 112 x 36 x 97 mm	
Wall thickness	: 2,0 mm (+-0,2)	
Length	: 6000 mm	
Weight	: 1,850 kg/m	
Classification	: EN 1026 Air Permeability : EN 1027 Water Tightness : EN 12211 Resistance to Wind Load : EN 12046-1 Operating Forces : EN 14351-1 Load bearing Capacity of Safety Devices : EN 10077-1 Thermal Transmittance Uw	EN 12207 Class 3 EN12208 Class 3A EN 12210 Class C5/B5 EN 13115 Class 2 EN 14351-1 Complied EN 10077-1 2,7W/(m2K)
Vicat Temperature	: ≥150 °C (Standard EN 306)	
The Streight of Welded Corner and T-Connections (bar)	: 23 bar(4600N/m2) (TS EN 514 - ≥17bar)	
Determination of heat reversion	: %1 (TS EN 479 - ≤%1)	
Impact resistance-Mass Drop Determination	: %80 Resistant (TS EN 477)	
Quantity per pack	: 4 Piece	



TECHNICAL DATA SHEET

Reference / Name	: U-PVC Polymer - NASA TWO RAIL SLIDING FRAME	
Construction	: 3 chamber hollow profile	
Composition	: 85% PVC, 15% Additives + Filling	
Sizes	: 72 x 58 x 58 mm	
Wall thickness	: 2,5 mm (+-0,2)	
Length	: 6000 mm	
Weight	: 1,400 kg/m	
Classification	: EN 1026 Air Permeability : EN 1027 Water Tightness : EN 12211 Resistance to Wind Load : EN 12046-1 Operating Forces : EN 14351-1 Load bearing Capacity of Safety Devices : EN 10077-1 Thermal Transmittance Uw	EN 12207 Class 3 EN12208 Class 3A EN 12210 Class C5/B5 EN 13115 Class 2 EN 14351-1 Complied EN 10077-1 2,7W/(m2K)
Vicat Temperature	: <u>≥150</u> °C (Standard EN 306)	
The Streight of Welded Corner and T-Connections (bar)	: 23 bar(4600N/m2)	(TS EN 514 - ≥17bar)
Determination of heat reversion	: %1	(TS EN 479 - ≤%1)
Impact resistance-Mass Drop Determination	: %80 Resistant	(TS EN 477)
Quantity per pack	: 4 Piece	